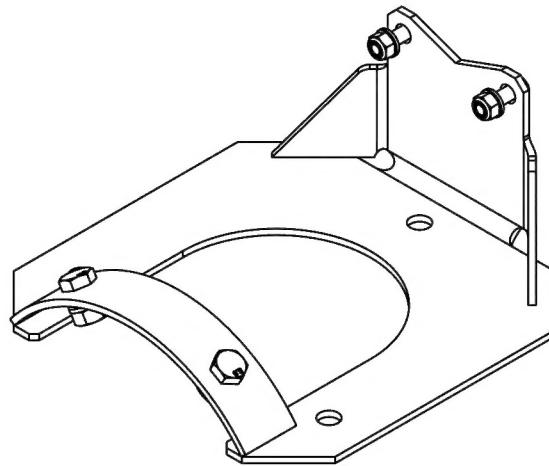
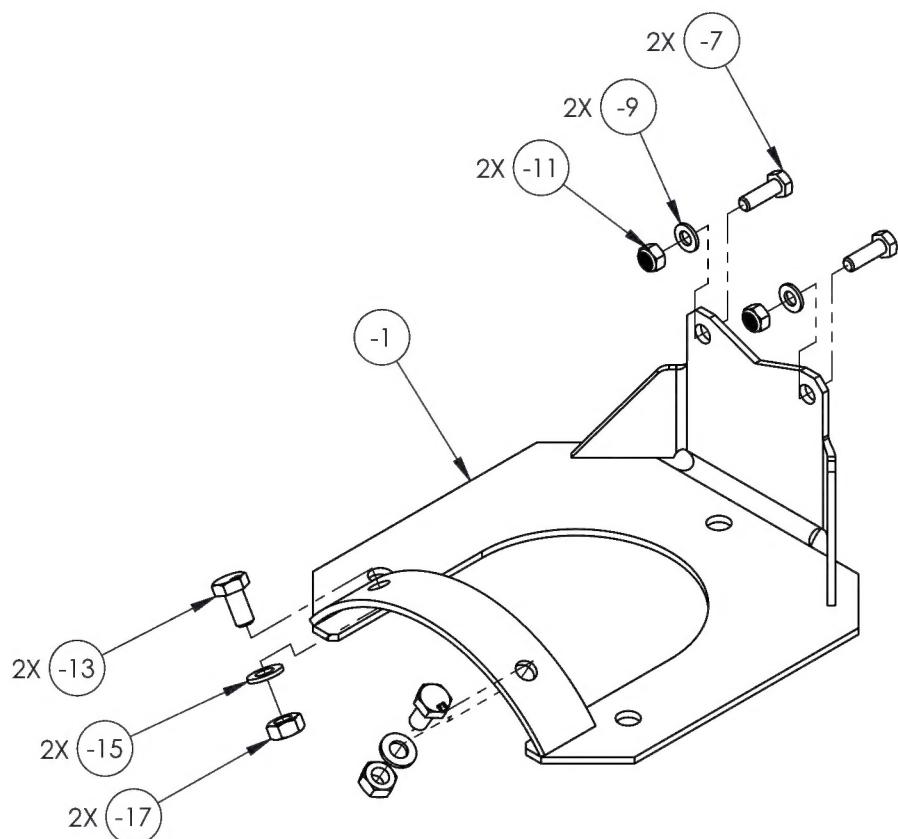


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REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1			RELEASED FOR PRODUCTION.			7/15/2015	DPD	JAG



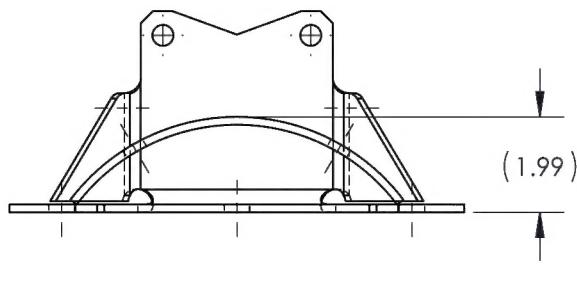
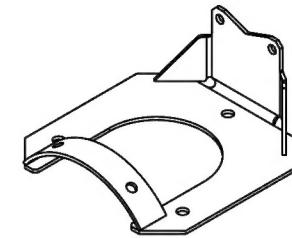
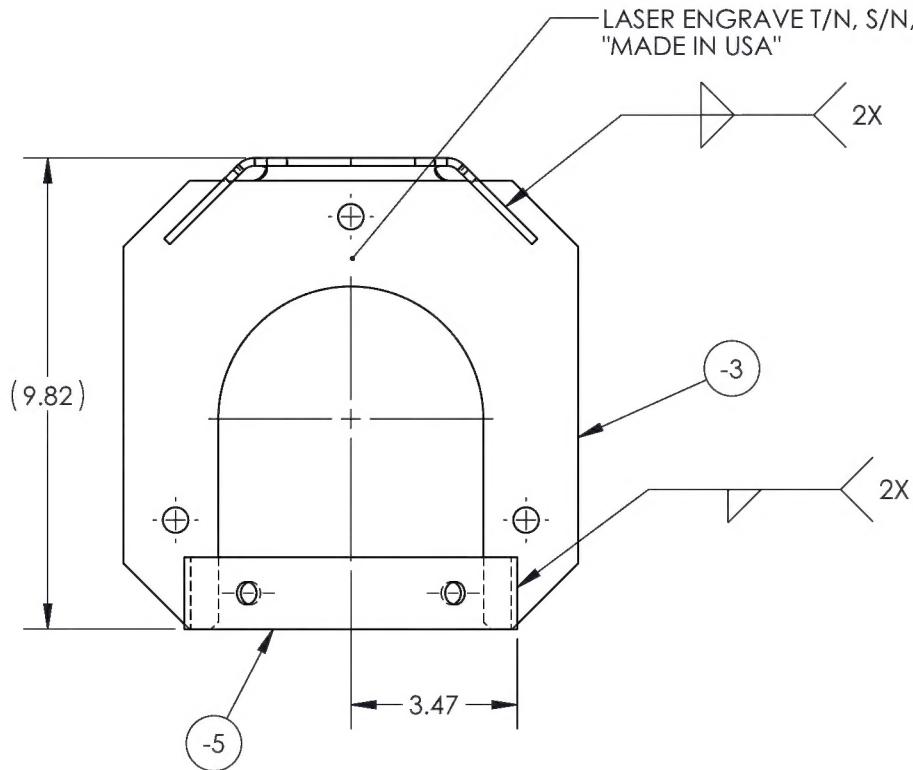
NOTE:  
REF. EUROCOPTER T/N: 350A91-3300-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE WELDMENT			2
			-3	1	BASE	1018/1020		3
			-3A		BASE FLAT PATTERN			4
			-5	1	BRACE	1018/1020		5
B/O	-7	2	HEX HEAD CAP SCREW		STEEL	M8 X 1.25 X 25mm (MCMASTER-CARR #91280A534)		1
B/O	-9	2	WASHER		STEEL	M8 (MCMASTER-CARR #91166A270)		1
B/O	-11	2	HEX LOCK NUT		STEEL	M8 X 1.25 (MCMASTER-CARR #90576A117)		1
B/O	-13	2	HEX HEAD CAP SCREW		STEEL	M10 X 1.5 X 20mm (MCMASTER-CARR #91280A626)		1
B/O	-15	2	WASHER		STEEL	M10 (MCMASTER-CARR #91166A280)		1
B/O	-17	2	HEX NUT		STEEL	M10 X 1.5 (MCMASTER-CARR #90591A171)		1

<b>DART AEROSPACE</b>		
TITLE		
TOOL, BASE TGB		
DWG NO. RBE350A91-3300-00		
REV 1		
MAT'L		DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1		APPROVED <i>J. Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5°		HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL
		EUROCOPTER AS350
SCALE	1:4	DATE 3/20/2015
SHEET 1 OF 5		

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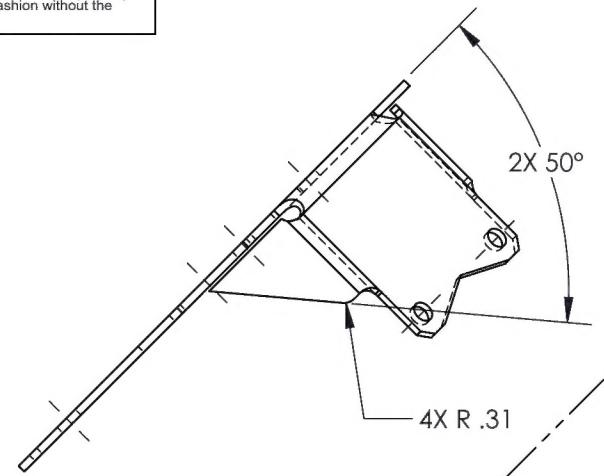
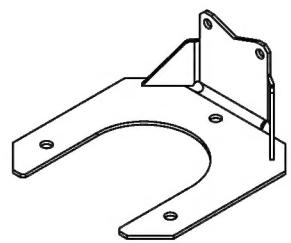
REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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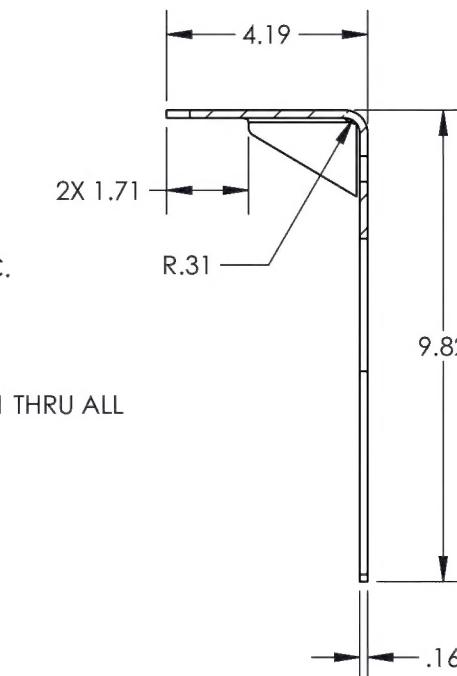
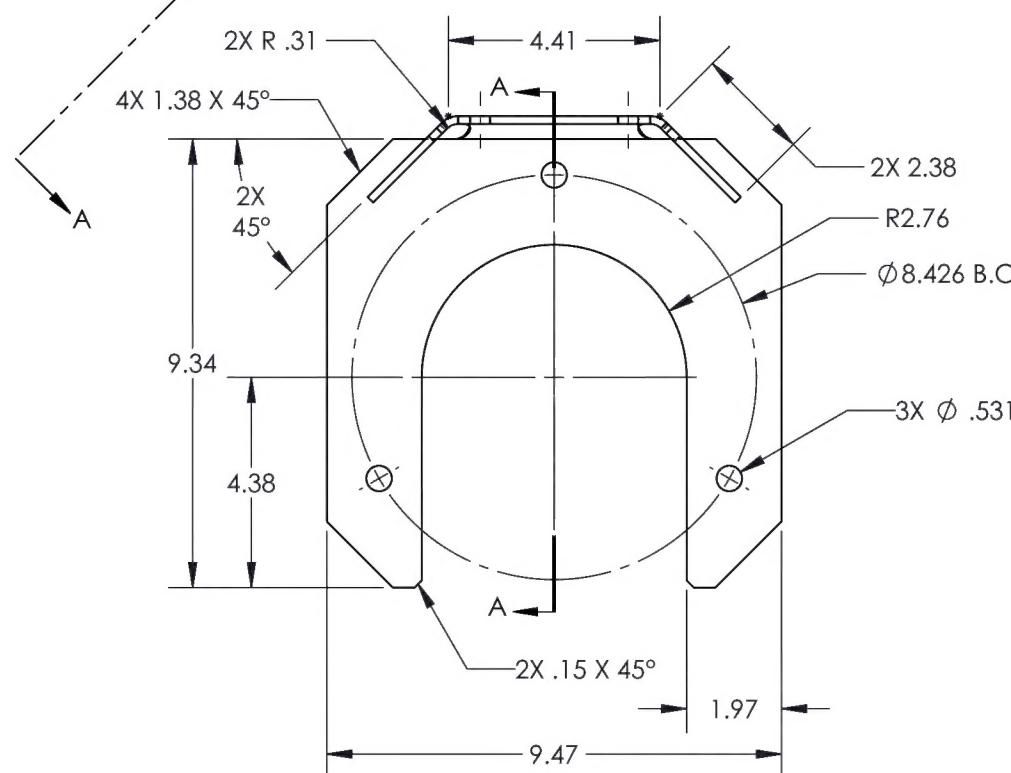
BASE WELDMENT

	
TITLE	TOOL, BASE TGB
DWG NO.	RBE350A91-3300-00-1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>J. Gilbert</i>
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH POWDER COAT YELLOW
	SPEC FED #13538
	USED ON MODEL
	EUROCOPTER AS350
SCALE 1:4	DATE 3/20/2015
	SHEET 2 OF 5

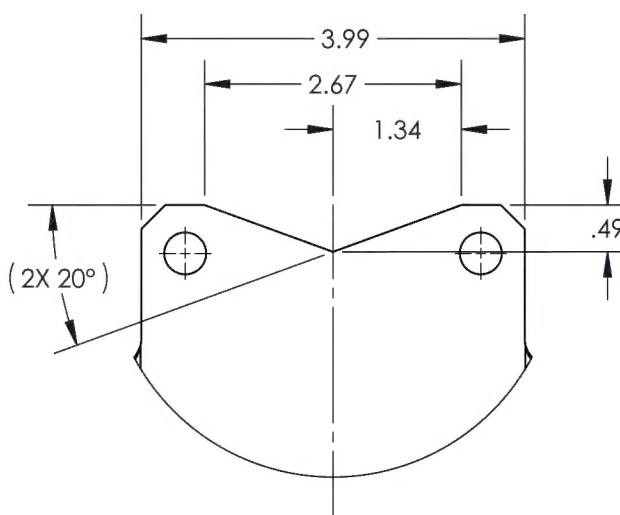
REV  
1



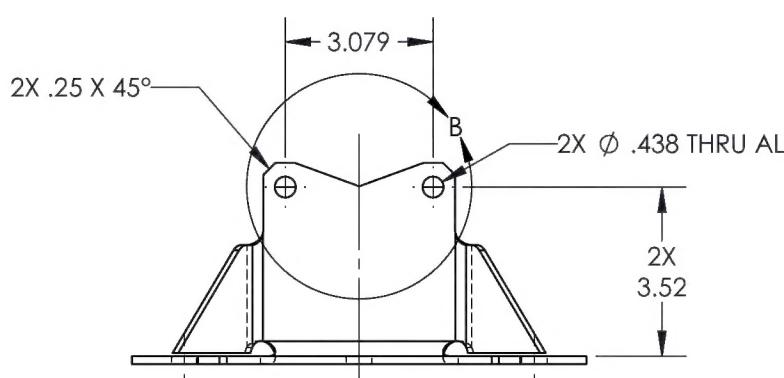
VIEW A-A



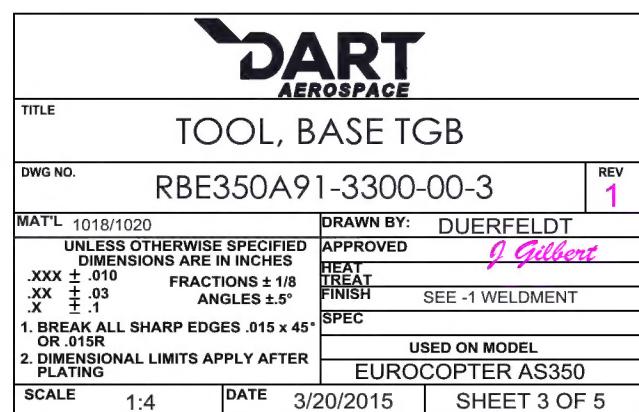
## SECTION A-A



DETAIL B  
SCALE 1 : 2

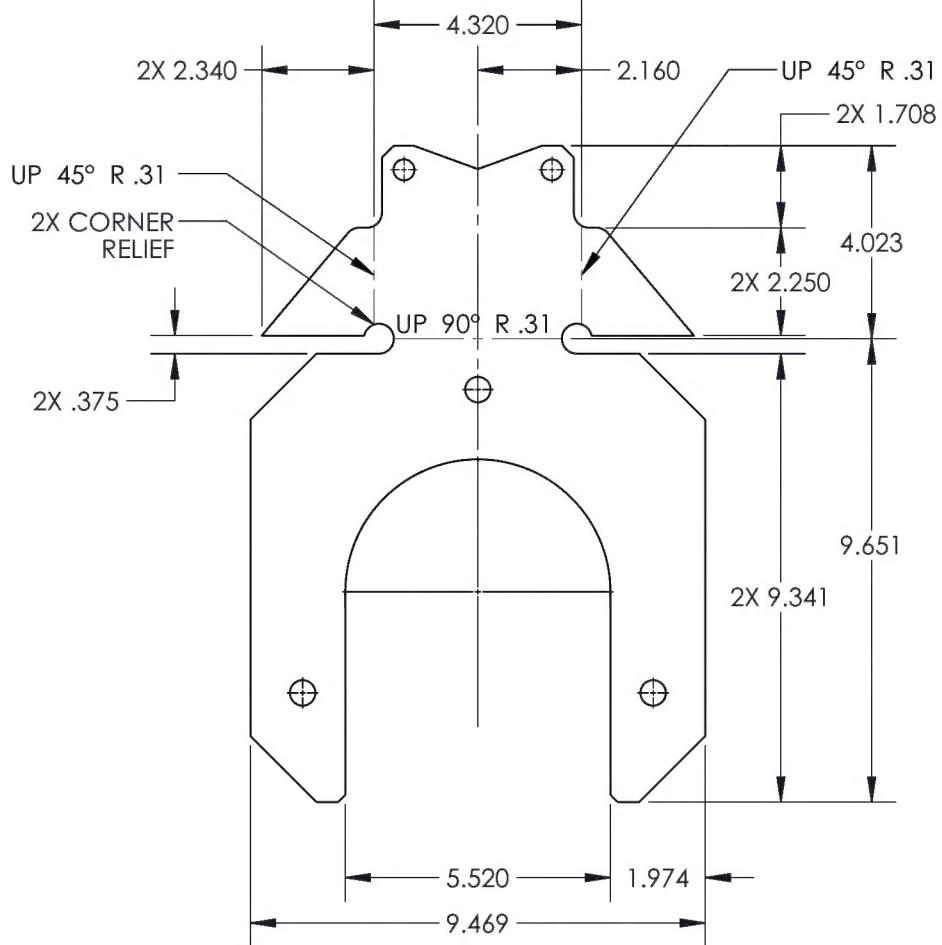


BASE



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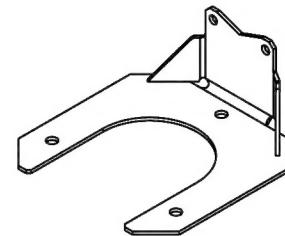
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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FLAT PATTERN  
DIMENSIONS FOR REFERENCE ONLY

-3A

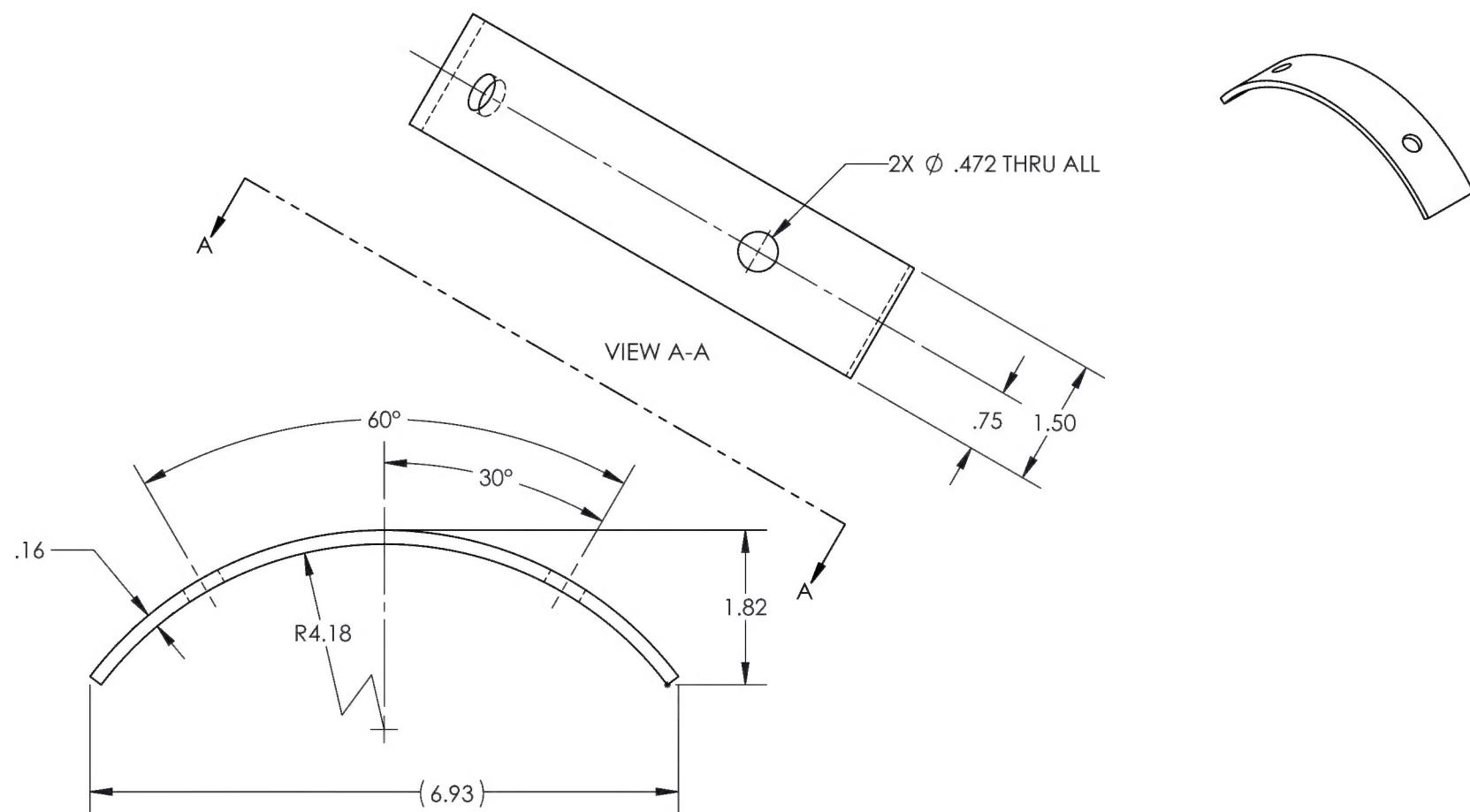
BASE FLAT PATTERN



	
TITLE	TOOL, BASE TGB
DWG NO.	RBE350A91-3300-00-3A
MAT'L	1018/1020
DRAWN BY:	DUERFELDT
APPROVED	<i>J. Gilbert</i>
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	SEE -1 WELDMENT
1. BREAK ALL SHARP EDGES .015 x 45°	SPEC
OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER	EUROCOPTER AS350
PLATING	
SCALE	1:4
DATE	3/20/2015
SHEET	4 OF 5

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL
				APPROVED



	
TITLE	
DWG NO.	RBE350A91-3300-00-5
MAT'L	1018/1020
DRAWN BY:	DUERFELDT
APPROVED	<i>J. Gilbert</i>
HEAT TREAT	
FINISH	SEE -1 WELDMENT
SPEC	
USED ON MODEL	
EUROCOPTER AS350	
SCALE	1:2
DATE	3/20/2015
SHEET	5 OF 5